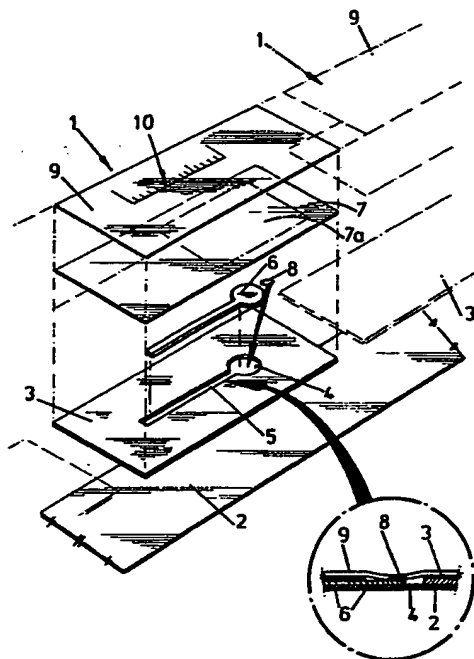




INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

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<p>(21) International Application Number: PCT/GB90/01959</p> <p>(22) International Filing Date: 14 December 1990 (14.12.90)</p> <p>(30) Priority data: 8928246.1 14 December 1989 (14.12.89) GB 9023393.3 26 October 1990 (26.10.90) GB</p> <p>(71) Applicant (for all designated States except US): TEPNEL MEDICAL LIMITED [GB/GB]; 45 Park Lane, Bewdley, Worcs. DY12 2EU (GB).</p> <p>(72) Inventors; and (75) Inventors/Applicants (for US only): COLLEY, Terence [GB/GB]; 45 Park Lane, Bewdley, Worcs. DY12 2EU (GB). MINTER, Stephen [GB/GB]; 16 Church Street, Hayfield, Stockport SK12 5JE (GB). CARNIE, John [GB/GB]; 2 Cambo Walk, Heaton Mersey, Stockport SK4 3KT (GB).</p>	<p>(74) Agent: ATKINSON, Peter, Birch; Marks & Clerk, Suite 301, Sunlight House, Quay Street, Manchester M3 3JY (GB).</p> <p>(81) Designated States: AT, AT (European patent), AU, BB, BE (European patent), BF (OAPI patent), BG, BJ (OAPI patent), BR, CA, CF (OAPI patent), CG (OAPI patent), CH, CH (European patent), CM (OAPI patent), DE, DE (European patent), DK, DK (European patent), ES, ES (European patent), FI, FR (European patent), GA (OAPI patent), GB, GB (European patent), GR, GR (European patent), HU, IT (European patent), JP, KP, KR, LK, LU, LU (European patent), MC, MG, ML (OAPI patent), MR (OAPI patent), MW, NL, NL (European patent), NO, RO, SD, SE, SE (European patent), SN (OAPI patent), SU, TD (OAPI patent), TG (OAPI patent), US.</p> <p>Published With international search report.</p>	

(54) Title: TIME-TEMPERATURE INDICATOR



(57) Abstract

A marking element for use in conjunction with a product which needs to be maintained under a pre-determined temperature condition. The marking element comprises a fusible material which flows above the predefined temperature and which comprises polycaprolactone triol, polyethylene glycol C₁₋₄ alkyl ether, polyethylene glycol, or polyvinyl alcohol, and an indicator system which upon fusion of said material causes a physically detectable change to be produced.

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TIME-TEMPERATURE INDICATOR

The present invention relates to a marking element for use in conjunction with a product which is required to be maintained under a particular temperature or temperature-time condition.

There are many products which need to be stored under conditions such that a particular temperature limit is not exceeded, or at least is not exceeded for longer than a predetermined time. For convenience, both of these conditions are referred to generically herein as the pre-defined temperature condition. Generally the temperature limit will be a maximum (rather than a minimum) temperature.

Particular examples are certain types of food product that have been pre-cooked or processed by freezing, irradiation, partial cooking, freeze drying or steaming (or other food processing procedures). If such products are not stored in accordance with the pre-defined temperature conditions then there is the danger of contamination by organisms which are injuries to human health. This danger is not removed by subsequently storing the product below the temperature maximum. Further examples of products which may need to be stored in accordance with pre-defined temperature conditions are certain pharmaceuticals which would otherwise deteriorate.

Currently, the purchasers of such susceptible products are not able to determine whether the product has been stored in contravention of the pre-defined conditions. For example, frozen food purchased in, say, a supermarket may be adequately frozen at the time of sale but the purchaser is unable to tell whether the food has previously been incorrectly stored. This has the potential health disadvantages mentioned above.

According to the present invention there is

provided a marking element for use in conjunction with a product which needs to be maintained under a pre-determined temperature condition, the marking element comprising a fusible material which flows above the predefined temperature and which comprises polycaprolactone triol, polyethylene glycol C₁₋₄ alkyl ether, polyethylene glycol, or polyvinyl alcohol, and an indicator system which upon fusion of said material causes a physically detectable change to be produced.

The fusible materials which are used in the invention have been selected because they have "sharp" melting points which are substantially constant through cycles of melting and re-solidification. Thus, the selected materials are suitable for marking elements in which the physically detectable change occurs as a result of flow of the fusible material along an elongate path (the length of the change along the path being indicative of the total time above the pre-determined temperature) since the fusible materials will consistently melt and re-solidify at the pre-determined temperature so that the elements will accurately reflect the total exposure time above that temperature.

The exact melting point of the fusible materials will depend on their molecular weights. Thus a material of the appropriate molecular weight may be selected to fuse at a pre-defined temperature. A mixture of materials of different molecular weights may be used to achieve a desired melting point.

It is also possible for the fusible materials to incorporate an inorganic salt to modify the temperature of fusion.

The preferred fusible material is polyethylene glycol ethyl ether (PEGME). If it is desired to produce a label for which the pre-determined temperature is 20°C, then the molecular weight of the PEGME should be 550. For an element for which the

pre-determined temperature is -8°C , the molecular weight of PEGME should be 350. A 50:50 mixture of PEGME 500 and PEGME 350 allows a marking element to be produced with a pre-determined temperature of 10°C .

The physically detectable change is preferably a colour change. For this purpose, the indicator system may comprise chemical reagents which are together capable of producing the colour change, and the element is such that these reagents are separated from each other below the fusion temperature but above this temperature are able to come together to produce the colour change.

The reagents may for example comprise an indicator dye which changes colour upon change of pH and a further chemical reagent which provides the pH change to effect the colour change. The indicator dye may, for example, be selected from those in Table 1 which also shows the colour change.

TABLE 1

Indicator	Acid	Alkali
o - Cresol Red	Red	Yellow
M - Cresol Purple	Red	Yellow
Quinaldine Red	Colourless	Red
Methyl Red	Red	Green
Phenolphthalein	Colourless	Violet
Thymolphthalein	Colourless	Blue
Alizarin Yellow R	Yellow	Red
Alizarin Yellow GG	Colourless	Yellow
Titan Yellow	Yellow	Red
Fluorescein	Clear	Fluorescent

Alternatively, one chemical agent may be an enzyme and the other a substrate therefor which results in a colour change. Table 2 gives examples of enzyme-substrate combinations which could be used.

TABLE 2

Enzyme	Substrate
-galactosidase	o - nitrophenyl galactoside
chymotrypsin	p - nitrophenylacetate
urease	urea/indicator
glucose oxidase/ peroxidase	glucose/ABTS(2,2'-Azinobis (3-ethyl benz thiazoline sulphonic acid)

Preferably the marking element incorporates an absorbent layer (eg. paper or a powdered material such as kieselguhr) along which the fusible material travels to produce the physically detectable change. Such a change may be provided by the type of chemical reaction discussed above, one of the chemical reagents being provided in the fusible material and the other in the absorbent layer so that the colour change is produced as the fusible material travels along the layer. Alternatively, the fusible material may incorporate a dye (preferably an azo dye) so that the physically detectable change is a colouration of the absorbent material.

Preferably the element is produced with a barrier layer between the absorbent material and the fusible material. As such, the label is only "activated" for use when the barrier layer is punctured. Such a barrier may for example be of an ultrasonically destructible material (eg. polycarbonate or a

polyacrylate) so that the layer may be destroyed by an ultrasonic probe. Alternatively, the barrier layer may be one which is destroyed by application of a heated probe.

Preferably the marking element is constructed such that the fusible material is provided adjacent one end of an elongate channel and (at that end of the channel) is separated by said barrier layer from the absorbent material which extends along the channel. Thus when the barrier layer has been punctured and the predetermined temperature has been exceeded the fusible flows along the channel producing said detectable change. The extent to which the fusible material flows along the channel (and thus extent of the detectable change along the channel) is an indication of the total time at which the marking element has been above the predetermined temperature.

A particularly suitable way of producing the marking element as described in the previous paragraph is to print a layer of an ink onto a carrier sheet such that the channel is formed in the ink. Alternatively, the channel may be die-cut from a plastics film on a backing paper. The absorbent material may be laid in position along the channel and then overlaid by a film providing the barrier layer. The fusible material may then be provided in the region of the barrier layer above the absorbent material and the whole then overlaid by a further film.

Ideally the elongate channel is formed at one end with an enlarged 'reservoir' region in which the first material is received.

In an alternative construction, the element may comprise a reservoir formed by printing a "dam" in the form of an encircling line of an ink or varnish, providing the fusible material within the confines of the dam, and overlaying the dam with a barrier layer

and an absorbent layer (preferably paper). This absorbent layer will be treated over the majority of its area with a sealing agent so that (over this area) the layer is non-absorbent. A residual portion of the area of the layer (preferable an elongate area) will be absorbent. The element may be activated by the application of a point probe to puncture the barrier layer towards one end of the residual absorbent area of the paper layer. As a result, flow of material (above the fusion temperature) can only occur from one end of the absorbent area.

The marking elements of the invention may be used in various ways. For example, they may be applied to the packaging of individual items so that the purchaser of such an item is able to tell whether the pre-defined temperature condition has been exceeded. It is possible, for example, for the marking element to be incorporated as part of a bar code on the item so that the code cannot be read if the predetermined temperature has been exceeded and this provides an immediate indication at the point of sale that the product may not be satisfactory. Alternatively, the marking element can be applied to an outer carton containing a number of individual products. The receiver of the carton is then able to tell immediately whether the carton (and thus the products) have been stored in accordance with the pre-defined temperature condition.

The invention will be further described by way of example only with reference to the accompanying drawings, in which:

Fig. 1 is an exploded perspective view of one embodiment of label in accordance with the invention;

Fig. 2 shows the label after storage above the permitted temperature; and

Fig. 3 is an exploded perspective view of a

further embodiment of label in accordance with the invention.

The construction of the label 1 will be described by reference to its method of production.

A carrier sheet 2 (which is adhesively coated on its reverse face) is printed with an ink layer 3 (e.g. a polymer based ink) which is such that a layer 3 of predetermined thickness is laid down. Layer 3 is shown as being generally rectangular but does include a circular aperture 4 adjacent to one end of a longitudinally extending rectangular channel 5. A plurality of rectangular ink layers 3 may be printed onto the carrier sheet 2. The layer 3 may, for example be white.

An absorbent paper wick 6 is then laid completely along the length of channel 5, the wick 6 being of sufficient length so as to extend over into the aperture 4 where the wick terminates (see inset to drawing). Instead of a paper wick it is possible to use a powder wick, e.g. of kieselguhr. Furthermore, although Fig 1 shows the channel 5 opening into aperture 4, it is possible for there to be a barrier of the ink 3 between the end of channel 5 and the aperture 4. In such a case, the wick 6 may simply extend over the barrier.

In the next stage of manufacture, a clear layer 7 of a heat shrink film is laminated onto the ink layer 3. For convenience, the drawing shows layer 7 as being coterminous with layer 3 but in practice a single layer 7 may be provided to overlie all of the layers 3.

An amount of a temperature condition indicator material 8 is then introduced into aperture 4 and 'sits' on the layer 7 above the wick 6. This material will be a fusible material of the type described above and has a viscosity such that the material does not flow (at least to any substantial

extent) below a predetermined temperature, but will be capable of flowing along the wick 6 above this temperature. The predetermined temperature is the temperature above which a product (with which the finished label will be associated) should not be stored, or at least not stored above the temperature for more than a predetermined time.

The material 8 will generally be coloured, e.g. by the incorporation of a dye therein. A red dye is particularly suitable for use in conjunction with a white layer 3. Alternatively, the material 8 may incorporate a first chemical reagent whereas the absorbent wick 6 may be impregnated with a second chemical reagent, the first and second reagents being capable of reacting together to produce a colour change.

In the final stage of manufacture, a further clear layer 9 is applied. This layer 9 may of course be a single layer overlying all of the layers 3.

Layer 9 is of a material which melts (or softens) only at a higher temperature than does layer 7. This latter layer may for example be one which melts or softens at 100 to 120°C. Furthermore, layer 9 may be printed with indicia, such as the scale 10 and other information e.g. company name (not shown).

In use, the label is attached to the packaging of a product whose storage temperature is to be monitored. The label is then activated by the application of a point source to heat. This can be achieved by using a flat pointed probe of 2-2.5 mm in diameter heated to at least 100°C but no higher than 120°C (a hand held soldering iron will suffice it can be controlled to the desired temperature). The flat pointed is applied within the circular area of the label and should be held in position for 0.5-1m seconds. As a result, layer 7 is punctured so that material 8 is able to come into contact with

the wick 6.

Once activated, the label must be maintained below the specified storage temperature for the product.

If the temperature at which the product is stored rises above the predetermined temperature then the material 8 will become less viscous and will be capable of flowing along the wick 6. The material 8 will continue to flow along the wick for so long as the predetermined temperature is exceeded. This will result in the wick becoming indelibly coloured over a part of its length extending from its end adjacent aperture 4 (see Fig. 2). It will be appreciated that in the event of the product being stored above the permitted temperature and then returned to below the permitted temperature, the material 8 increases in viscosity to prevent movement along the wick 6 although the indelible colouring of the wick 6 is maintained. If the product should then once again be stored above the permitted temperature, the viscosity of material 8 will decrease and the material can advance further along the wick.

A measure of the length of time for which the temperature has been exceeded may be obtained by reference to the scale 10, the graduations of which may be representative of the number of minutes exposure above the predetermined time. It is obviously an easy matter to inspect the scale visually to obtain a representation of the total time that the product has been stored above the predetermined temperature. If this time is excessive then the product may be discarded.

It should be appreciated that the labels 1 may be used in a number of ways. For example, the label may be attached to the packaging of individual products so that a purchaser of the product (e.g. in a supermarket) can determine the time for which the

product has been stored above the permitted temperature. Alternatively, a label may be attached to a carton in which the products are delivered to (say) a supermarket. In this case, the supermarket personnel are able to decide whether the product has been stored above the permitted temperature for too long.

As a modification of the element illustrated in Fig. 1, the layer 7 may be replaced by a somewhat smaller area layer 7a of a material which may be punctured by an ultrasonic probe. This material may for example be a polyacrylate or a polycarbonate.

The method of producing the label shown in Fig. 1 involves the initial printing of the layer 3 incorporating the aperture 4 and channel 5. An alternative method of manufacture starts with a laminate which comprises a plastics layer having an adhesive coating sandwiched between the plastics layer and a paper backing sheet. A recess having the same shape as illustrated in Fig. 1 (ie. the aperture 4 combined with channel 5) is produced in the plastics layer by die-cutting the plastics down to the level of the adhesive. The plastic shape thus cut out may be removed and the label may then be produced as otherwise described with reference to Fig. 1.

Referring now to Fig. 3, a label 100 is produced by the following steps. A rectangular trace 101 of a hydrophobic ink is printed onto an adhesively backed paper carrier sheet 102. Towards one end of the "well" provided by the rectangular trace 101 is a portion of fusible material 103 of the type described above. Positioned over the full area of the "well" is a paper layer 104. This layer 104 has been sealed over substantially its entire area save for a rectangular strip 105 which remains absorbent. Beneath the rectangular strip is a layer 106 of a material which may be punctured by an ultrasonic

probe. The label also incorporates an upper, over-laminating layer 107. To activate the label illustrated in Fig. 3, an ultrasonic probe is applied towards one end of the rectangular area 105 so as to puncture the layer 106. Since the paper 104 is only absorbent over the length of the strip 105, any flow of the material 103 is confined to this strip 105.

In a modification of the label illustrated in Fig. 3, the layer 106 may be replaced by a layer of a material with a softening temperature below that of layer 107 provided over the full area of the label.

The marking element according to the invention may also take a number of forms other than that illustrated in the accompanying drawings.

For example, the marking element may comprise a backing paper, a paper strip forming a wick which is positioned on the backing paper, a heat sensitive laminate applied over the backing paper and paper strip, a paper pad positioned over one end of the paper strip and containing the indicator material, and a final laminate to seal the system.

Furthermore, it is not essential that the marking element be used as an indicator of the time for which the product has been stored above a particular temperature. The marking element may be used, for example, merely to indicate that a particular storage temperature has been exceeded. For example, the marking element may comprise a circular paper pad (fixed to a support) overlaid by a heat-sensitive polymer layer between which and an upper laminate layer is sandwiched the indicator material. To use the marking element, the heat sensitive polymer layer is punctured as described above. If the marking element is subjected to a temperature above that at which the indicator material will flow, then this material flows into the paper pad and provides an indication that a predetermined temperature has been

12

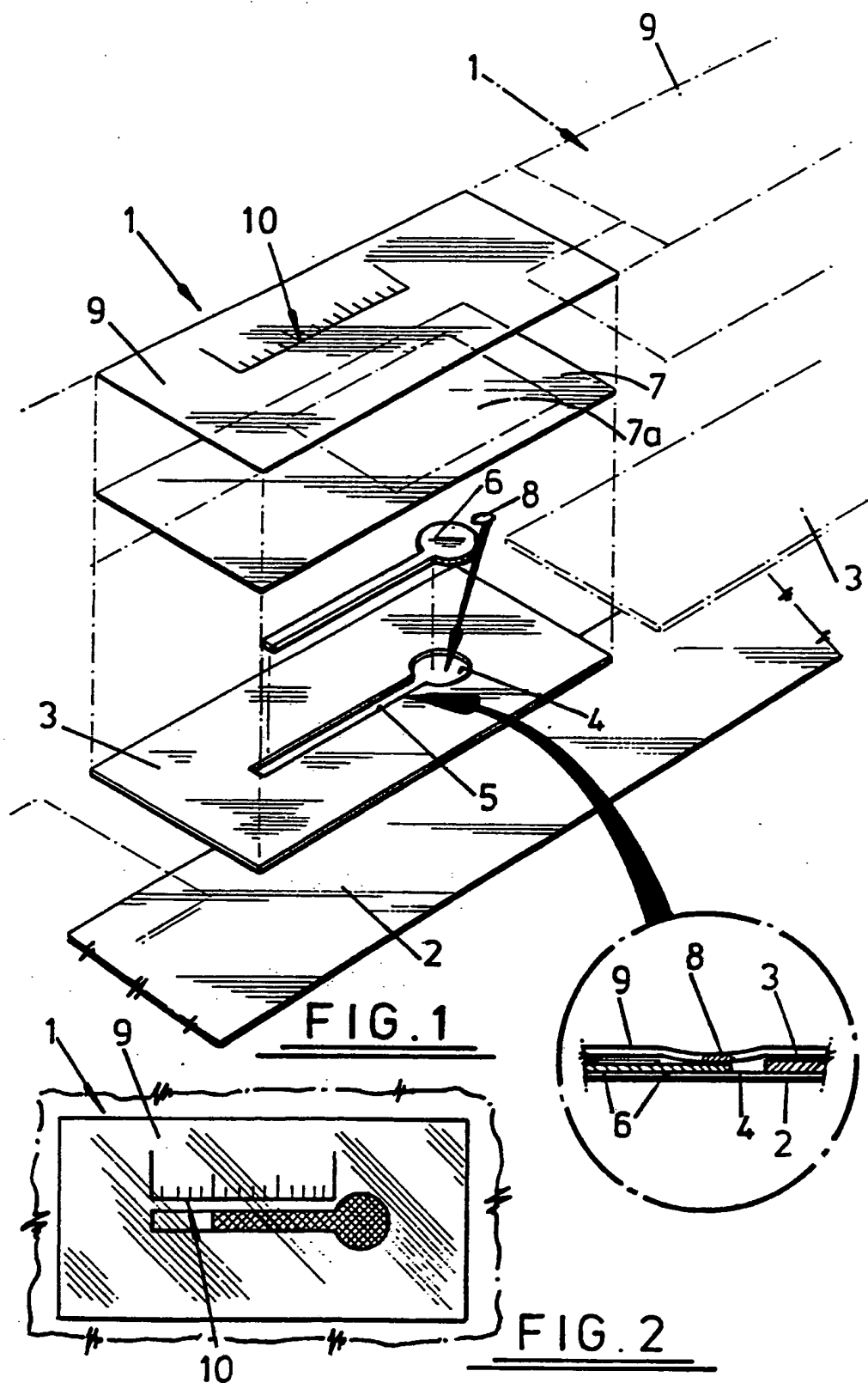
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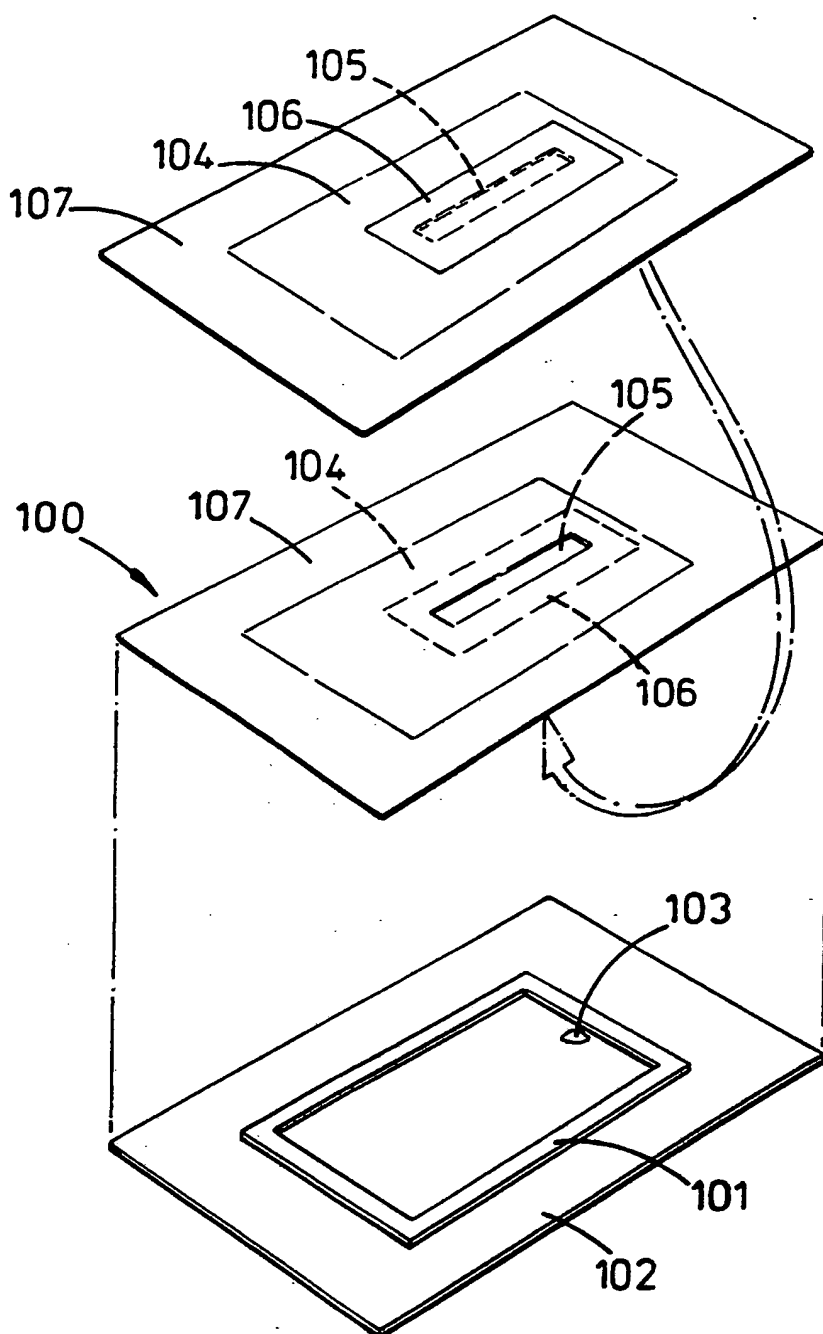
CLAIMS

- (1) A marking element for use in conjunction with a product which needs to be maintained under a pre-determined temperature condition, the marking element comprising a fusible material which flows above the predefined temperature and which comprises polycaprolactone triol, polyethylene glycol C₁₋₄ alkyl ether, polyethylene glycol, or polyvinyl alcohol, and an indicator system which upon fusion of said material causes a physically detectable change to be produced.
- (2) An element as claimed in claim 1 wherein the fusible material is polyethylene glycol C₁₋₄ alkyl ether.
- (3) An element as claimed in claim 1 or 2 wherein the fusible material incorporates an inorganic salt to modify its temperature of fusion.
- (4) An element as claimed in any one of claims 1 to 3 wherein the physically detectable change is a colour change.
- (5) An element as claimed in claim 4 wherein the indicator system comprises chemical reagents which are together capable of producing said colour change, the element being such that the fusible material allows the reagents to come together to produce the colour change only above the fusion temperature of the material.
- (6) A label as claimed in claim 5 wherein one of the chemical reagents is an indicator dye which changes colour upon change of pH and a further chemical reagent provides the change of pH to effect the colour change.

- (7) A label as claimed in claim 5 wherein one of the chemical reagents is an enzyme and a further chemical reagent is a substrate therefore which results in the colour change.
- (8) An element as claimed in any one of claims 1 to 3 incorporating an absorbent layer along which the fusible material travels to produce the physically detectable change.
- (9) An element as claimed in claim 8 wherein the indicator system comprises a dye incorporated in the fusible material whereby the physically detectable change is a colouration of the absorbent material.
- (10) An element as claimed in claim 8 wherein the indicator system comprises chemical reagents which are together capable of producing a colour change, the element being such that the fusible material allows the reagents to come together to produce the colour change only above the fusion temperature of the material.
- (11) An element as claimed in any one of claims 8 to 10 wherein the absorbent material is paper.
- (12) An element as claimed in any one of claims 8 to 11 wherein the absorbent material is a powdered material.
- (13) An element as claimed in any one of claims 8 to 12 wherein the absorbent layer is an elongate layer.
- (14) An element as claimed in claim 13 wherein the fusible material is located adjacent one end of the elongate absorbent layer.

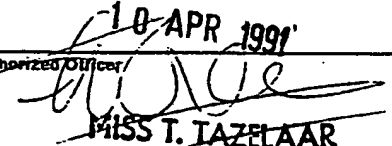
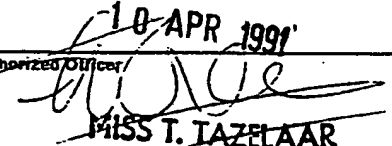
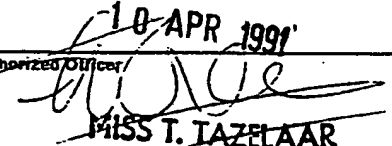
- (15) An element as claimed in any one of claims 8 to 14 wherein the element as produced has a destructible barrier layer between the fusible material and the absorbent layer, said barrier layer being destroyed to activate the element prior to use thereof.
- (16) An element as claimed in any claim 15 or 16 wherein a protective layer is provided over the absorbent layer and the fusible material.
- (17) An element as claimed in claim 15 or 16 wherein the barrier layer is ultrasonically destructible.
- (18) An element as claimed in claim 15 wherein the barrier layer is of polycarbonate or a polyacrylate.
- (19) An element as claimed in claim 16 wherein the barrier layer is of a material with a lower melting point than the protective layer.
- (20) An element as claimed in any one of claims 8 to 19 wherein the absorbent layer and fusible material are provided in a shallow recess.



FIG. 3

INTERNATIONAL SEARCH REPORT

International Application No PCT/GB 90/01959

I. CLASSIFICATION OF SUBJECT MATTER (if several classification symbols apply, indicate all) ⁶ According to International Patent Classification (IPC) or to both National Classification and IPC IPC5: G 01 K 3/04, 11/06																							
II. FIELDS SEARCHED <div style="text-align: center; border: 1px solid black; padding: 2px;">Minimum Documentation Searched⁷</div> <table style="width: 100%; border-collapse: collapse;"> <tr> <th style="width: 25%; border: 1px solid black; padding: 2px;">Classification System</th> <th style="border: 1px solid black; padding: 2px;">Classification Symbols</th> </tr> <tr> <td style="border: 1px solid black; padding: 5px; text-align: center;">IPC5</td> <td style="border: 1px solid black; padding: 5px; text-align: center;">G 01 K</td> </tr> </table> <div style="text-align: center; border: 1px solid black; padding: 2px;">Documentation Searched other than Minimum Documentation to the extent that such Documents are included in Fields Searched⁸</div>			Classification System	Classification Symbols	IPC5	G 01 K																	
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III. DOCUMENTS CONSIDERED TO BE RELEVANT⁹ <table border="1" style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th style="width: 10%; padding: 2px;">Category[*]</th> <th style="width: 60%; padding: 2px;">Citation of Document,¹¹ with indication, where appropriate, of the relevant passages¹²</th> <th style="width: 30%; padding: 2px;">Relevant to Claim No.¹³</th> </tr> </thead> <tbody> <tr> <td style="text-align: center; vertical-align: top;">X</td> <td style="vertical-align: top;">EP, A2, 0092034 (P H LIST ET AL) 26 October 1983, see page 25; abstract; figures 1-5</td> <td style="text-align: center; vertical-align: top;">1</td> </tr> <tr> <td style="text-align: center; vertical-align: top;">Y</td> <td style="text-align: center; vertical-align: top;">—</td> <td style="text-align: center; vertical-align: top;">1-16,18-20</td> </tr> <tr> <td style="text-align: center; vertical-align: top;">X</td> <td style="vertical-align: top;">GB, A, 2151784 (DRAGERWERK AKTIENGESELLSCHAFT) 24 July 1985, see the whole document</td> <td style="text-align: center; vertical-align: top;">1</td> </tr> <tr> <td style="text-align: center; vertical-align: top;">Y</td> <td style="text-align: center; vertical-align: top;">—</td> <td style="text-align: center; vertical-align: top;">1-16,18-20</td> </tr> <tr> <td style="text-align: center; vertical-align: top;">Y</td> <td style="vertical-align: top;">US, A, 3479877 (M G ALLEN ET AL) 25 November 1969, see the whole document</td> <td style="text-align: center; vertical-align: top;">1-16,18-20</td> </tr> <tr> <td style="text-align: center; vertical-align: top;">—</td> <td style="text-align: center; vertical-align: top;">—</td> <td style="text-align: center; vertical-align: top;">—</td> </tr> </tbody> </table>			Category [*]	Citation of Document, ¹¹ with indication, where appropriate, of the relevant passages ¹²	Relevant to Claim No. ¹³	X	EP, A2, 0092034 (P H LIST ET AL) 26 October 1983, see page 25; abstract; figures 1-5	1	Y	—	1-16,18-20	X	GB, A, 2151784 (DRAGERWERK AKTIENGESELLSCHAFT) 24 July 1985, see the whole document	1	Y	—	1-16,18-20	Y	US, A, 3479877 (M G ALLEN ET AL) 25 November 1969, see the whole document	1-16,18-20	—	—	—
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<div style="display: flex; justify-content: space-between;"> <div style="width: 48%;"> <p>* Special categories of cited documents:¹⁰</p> <p>"A" document defining the general state of the art which is not considered to be of particular relevance</p> <p>"E" earlier document but published on or after the international filing date</p> <p>"L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)</p> <p>"O" document referring to an oral disclosure, use, exhibition or other means</p> <p>"P" document published prior to the international filing date but later than the priority date claimed</p> </div> <div style="width: 48%;"> <p>"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention</p> <p>"X" document of particular relevance, the claimed invention cannot be considered novel or cannot be considered to involve an inventive step</p> <p>"Y" document of particular relevance, the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art.</p> <p>"&" document member of the same patent family</p> </div> </div>																							
IV. CERTIFICATION <table style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 50%; border: 1px solid black; padding: 5px;"> Date of the Actual Completion of the International Search 28th March 1991 </td> <td style="width: 50%; border: 1px solid black; padding: 5px;"> Date of Mailing of this International Search Report <div style="text-align: center;">10 APR 1991</div> </td> </tr> <tr> <td style="border: 1px solid black; padding: 5px;"> International Searching Authority <div style="text-align: center;">EUROPEAN PATENT OFFICE</div> </td> <td style="border: 1px solid black; padding: 5px;"> Signature of Authorized Officer <div style="text-align: center;">  MISS T. TAZELAAR </div> </td> </tr> </table>			Date of the Actual Completion of the International Search 28th March 1991	Date of Mailing of this International Search Report <div style="text-align: center;">10 APR 1991</div>	International Searching Authority <div style="text-align: center;">EUROPEAN PATENT OFFICE</div>	Signature of Authorized Officer <div style="text-align: center;">  MISS T. TAZELAAR </div>																	
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III. DOCUMENTS CONSIDERED TO BE RELEVANT (CONTINUED FROM THE SECOND SHEET)		
Category *	Citation of Document, with indication, where appropriate, of the relevant passages	Relevant to Claim No
Y	US, A, 3055759 (J C BUSBY ET AL) 25 September 1962, see the whole document --	1-16,18- 20
Y	US, A, 3414415 (R L BROAD) 3 December 1968, see the whole document --	1-16,18- 20
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Y	US, A, 3420205 (A MORISON) 7 January 1969, see the whole document --	1-16,18- 20
Y	US, A, 4647224 (K HOLM ET AL) 3 March 1987, see column 4, line 30 - line 68; figures 1-16 --	1-16,18- 20
Y	US, A, 3751382 (S LJUNGBERG ET AL) 7 August 1973, see the whole document --	1-16,18- 20
Y	GB, A, 2064768 (S MARCIALIS) 17 June 1981, see page 3, line 99 - page 4, line 10; figures 1-9 --	1-16,18- 20
Y	DE, A1, 2130926 (BAUMGARTNER PAPIERS S.A.) 28 December 1972, see page 19, line 6 - line 15; figures 1-10; claims 1-10 -----	1-16,18- 20

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